

All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask						
Above	-	6	30	120	400	1000
Up to	6	30	120	400	1000	2500
Tol.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

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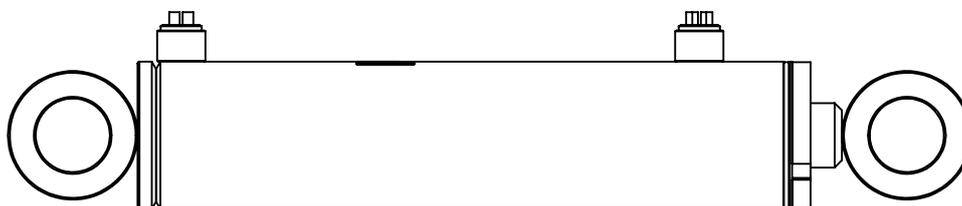
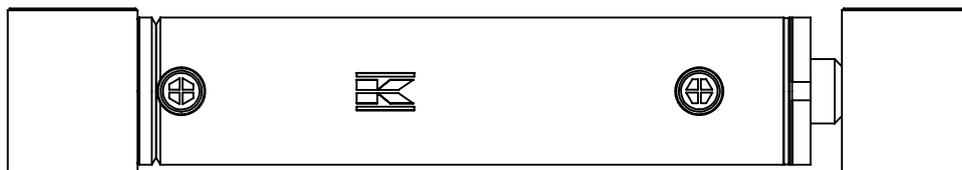
Angles $\pm 2^\circ$ Drilled holes $+0.25 -0$
All sharp edges removed $R0.2 +0.2$
Inside and Outside deburred
Surface roughness max. $Ra 3.2$

Stroke
Tol. $+1.8$
 -1.6

	Drawn		Pressure	250 bar
	Cust. Ref.	Test Schwenkwerk	Weight	12.24 kg
Item	CFGCY0079540	Reference	0419793	
Description	C2S.70.35.240 Buchse/70~Buchse/70			
Finish	Primer			



CFGCY0079540 - C2S.70.35.240 Buchse/70~Buchse/70



PARTNO	POS.	DESCRIPTION	QTY.
MDL-090348	1	Tube - Cylinder tube 80 x 70 ST52-H10 CB 80-5H10 L=0.343	1
LSN06E	2	Welding-stud 3/8" BSP	2
DC3907001	3	Endcap C2/C3 - Bore 70	1
	4	Bush 70 x 40 L=90	1
MDL-090346	5	Rod - Hard Chrome Shaft 35 - HAC35 L=0.368	1
	6	Bush 70 x 40 L=90	1
DS2907013035	7	Cylinder-head C2 - Bore 70 - Rod 35 - 250 bar	1
SA354510UN	8	Rod-seal 35 x 45 x 10 UN	1
BU5969534	9	Backup-ring 59.69 x 5.34 x 1.52	1
DS2907004	10	Cylinder-piston C2 - Bore 70	1
DS2906015	11	Swage ring C25 Bore 60/63/70	1
SP06M	12	Dust plug outer thread 3/8" BSP	2